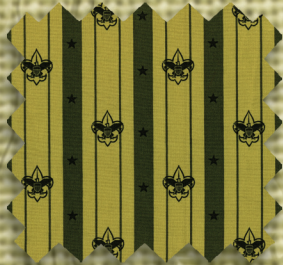


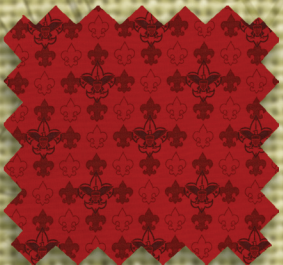
BOY SCOUTS OF AMERICA®  
Fabric Collection



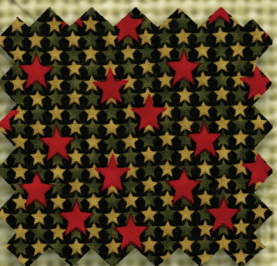
**H2O and Go  
Bottle  
Holder**



ABT-9142-49 OLIVE  
fat 1/8 yard



ABT-9141-3 RED  
1/4 yard



ABT-9145-214 KHAKI  
fat 1/8 yard



Keep cool on the trail with this  
refreshingly easy to make  
water bottle holder.



download this and other FREE patterns at: [www.robertkaufman.com](http://www.robertkaufman.com)

ROBERTKAUFMAN  
F A B R I C S

# H2O & Go Water Bottle Holder

Water Bottle Cover approximate size- 7" x 3"

Please read all instructions before starting. Assemble bag using 1/2" seam allowances unless otherwise noted.

## Yardage:

Outside: Fat 1/8 of ABT 9142-49  
Lining: Fat 1/8 of ABT 9145-214  
Strap: 1/4 yard of ABT 9141-3

## Cutting:

Cut one 9" x 14" piece.  
Cut one 7-1/2" x 12" strip, one circle template and one tab template.  
Cut two 4" x width of fabric (WOF) strips. Note: Measure the user to see if you need to make this strip longer.  
Cut one 10" x 15" piece.

## Assembly Directions:

- 1) Layer the 9" x 14" Fabric A piece on top of the 10" x 15" piece of batting and quilt as desired.
- 2) From the quilted fabric cut one 7-1/2" x 12" strip for outside of the cover, cut one circle template for the outside bottom of the cover and one tab template.
- 3) To make the strap, measure the 4" x WOF Fabric D strip on the user to make sure it is long enough. If it needs to be longer, sew the second 4" x WOF strip onto the first to make a longer strap. Cut the strap to the desired length, leaving an extra 1" on each end to sew into the seam.
- 4) Fold the 4" strip in half lengthwise and press a center line. Open the folded strip and fold the long side edges of the strip in, aligning them with the center line and press. Fold the strip in half a second time and press to make one 1" x desired length strip with finished side edges. Re-fold the strip and top stitch down each long side to complete the strap.
- 5) Following Figure 1, place the 7-1/2" x 12" quilted Fabric A piece right side up. Measure in from one short side along the long side 3" and mark (fig. 1). Position the folded strap on top of the quilted piece with 1" of each strap extend past the bottom edge and pin in place (fig. 2).
- 6) Top stitch the strap in place stopping a 1/2" from the top (fig. 3).
- 7) Fold the 7-1/2" x 12" Fabric A piece in half to make a 6" x 7-1/2" piece (fig. 3). Start sewing the folding piece at the bottom and stop 3" from the top edge (fig. 3). Press the seams open.
- 8) Top stitch the folded seam on each side of the 3" opening.
- 9) Position and pin the quilted Fabric A circle template in the bottom of the sewn tube, right sides together. Sew in place. Clip the curved edge and turn the cover right side out.
- 10) Repeat Steps 7-9 with the 7-1/2" x 12" Fabric B strip and Fabric B circle template to make the lining.
- 11) Roll up the strap and keep it down away from the top raw edge of the sewn Fabric A cover. Put the Quilted Fabric A cover, right sides together with the lining, aligning the top raw edges on both and pin.
- 12) Use a 1/4" seam allowance, sew around the top edges and down the open side, leaving an opening for turning along the top edge. Turn the cover right side out and sew the opening close.
- 13) To make the tab, place the Fabric A Tab template right sides together with one Fabric B tab Template. Place the Batting Tab Template on top. Using a 1/4" seam allowance, sew down each side and around the rounded end leaving the short straight side open for turning. Turn the tab right side out and stitch the opening close.
- 14) Sew one piece of 3" Velcro to the lining side of the tab.
- 15) Position the tab on the inside of the 3" slit about 1/4" down from the top edge and 1" in from the side edge. Top stitch the tab in place.
- 16) Measure where the second half of Velcro needs to be on the opposite side of the 3" slit and top stitch in place.

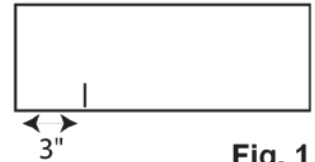


Fig. 1

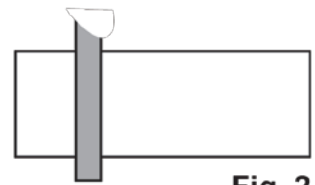


Fig. 2

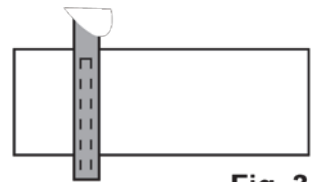


Fig. 3

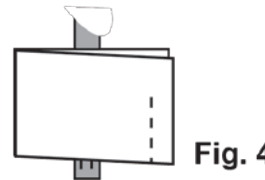


Fig. 4

**Circle Template**

**Tab Template**