Kilimanjaro patterns used in this quilt:

- **ES-3442-1** OLIVE
- **ES-3447-2** BLACK
- **ES-3443-5** KENYA
- **ES-3444-6** KENYA
- **ES-3442-1** OLIVE
- **ES-3446-2** OLIVE
- **ES-3445-3** RED
- **ES-3446-5** KENYA
- **ES-3445-7** OLIVE
- **ES-3446-5** KENYA
- **ES-3472-1** BROWN

All patterns are shown approx. 1/2 actual size.
FINISHED QUILT SIZE: approx. 48" square
BLOCKS: 9 each 12" finished size

FABRIC REQUIREMENTS:

<table>
<thead>
<tr>
<th>Flying Geese:</th>
<th>ES-3446-5 Kenya</th>
<th>1¼ yds.</th>
<th>(144) 2&quot; x 3½&quot; rectangles</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>ES-3445-3 Red</td>
<td>1 yd.</td>
<td>(288) 2&quot; squares</td>
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</tbody>
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| Corner Blocks: | EV-3578-6 Olive | ¼ yd. | (18) 3¼" squares |
|               | ES-3445-7 Olive | ½ yd. | (18) 3¾" squares |

| Center Squares: | ES-3442-1 Olive | ½ yd. | (5) 6½" squares, fussy cut to center animals |
|                | ES-3447-2 Black | ½ yd. | (4) 6½" squares, fussy cut to center animals |

| Center Corners: | ES-3444-6 Kenya | ¼ yd. | (36) 2" squares |

| Inner Border:   | ES-3472-1 Brown | ¼ yd. | (2) 1¼" x 36½" strips, (2) 1⅛" x 38½" strips |
| Outer Border:   | ES-3443-5 Kenya | 1¼ yds. | This fabric has a one-way pattern. Cut top and bottom borders first, (2) 5½" x 38½" crosswise strips. Then cut side borders lengthwise along the selvage, (2) 5½" x 48½". |

| Binding:        | ES-3446-2 Olive | ½ yd. | (6) 2¼" x width-of-fabric strips |

FLYING GEESE

1. Place one 2" red square on top of one 2" x 3½" print rectangle, right sides together. Sew diagonally from upper right corner to lower left corner of square. Open out triangle formed and finger press seam open. Check to be sure corners are aligned squarely. Flip triangle back down and trim excess fabric as shown to approx. ¼" seam. Flip red square up and press.

2. Place another 2" red square on top of other side of rectangle, right sides together. Sew across diagonal from upper left corner to lower right corner of square. Open out triangle formed and finger press seam open. Check to be sure corners are aligned squarely. Flip triangle back down and trim excess fabric to approx. ¼" seam. Flip red square up and press. Repeat Steps 1 and 2 to make 144 total Flying Geese blocks.

3. Sew four Flying Geese blocks together, all triangles pointing in the same direction, to make Flying Geese unit. When sewing Flying Geese to each other, sew through bold X formed on back of block where diagonal seams cross. Stitching through that X ensures neat points on your Geese. Repeat to make 36 Flying Geese units.

HALF-SQUARE CORNER BLOCKS

4. Place one 3½" green solid square on top of one 3¾" green print square, right sides together. Draw diagonal line through center and stitch ¼" on either side of that line. Cut on drawn line and press open two half-square triangles. Repeat with all 3½" green solid and green print squares for total of 36 half-square triangles.

CENTER BLOCKS

5. Attach one 2" corner square to each corner of animal squares, sewing across diagonals as shown. Make nine center blocks.

PUTTING IT ALL TOGETHER

6. Following Block Assembly diagram, sew nine blocks together.
7. Lay out nine blocks, following quilt photo for position of light and dark animals. Sew three blocks together into three rows. Then sew rows together to make quilt top.
8. Inner Border: Sew on side borders (1¼" x 36½" strips), followed by top and bottom borders (1¼" x 38½").
9. Outer Border: Sew on top and bottom borders (5½" x 38½"), followed by side borders (5½" x 48½"). Be sure trees “grow” right side up.
10. Layer, quilt and bind as desired.