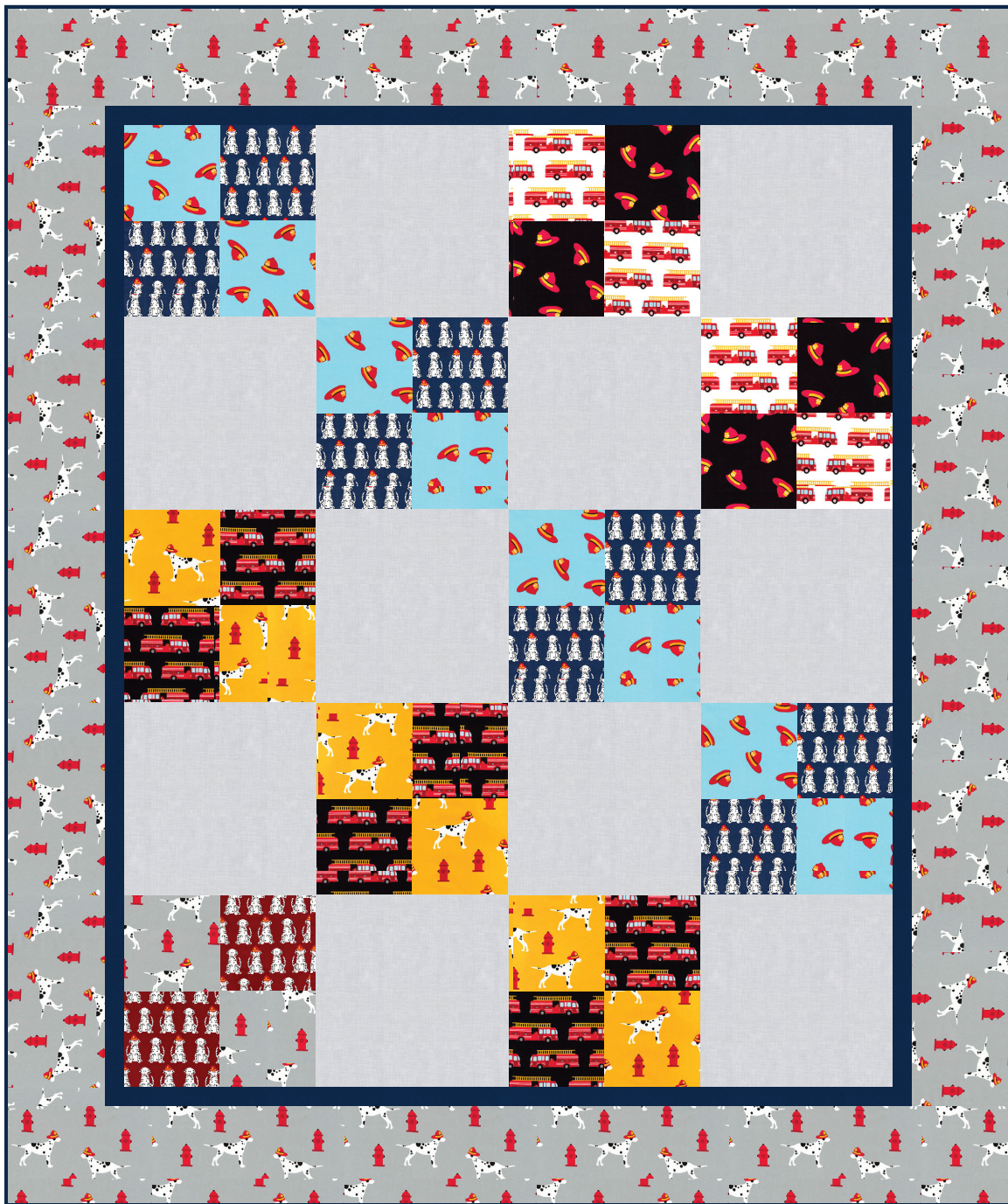


# FIRE FRIENDS

Designed by Elise Lea for RK  
[www.robertkaufman.com](http://www.robertkaufman.com)

Featuring **FIRE PUPS**



Finished quilt measures: 52" x 62"












Difficulty Rating: **Beginner**

**ROBERTKAUFMAN**  
F A B R I C S

For questions about this pattern, please email [Patterns@RobertKaufman.com](mailto:Patterns@RobertKaufman.com).

## Fabric and Supplies Needed

*Fabric amounts based on yardage that is 42" wide.*

| Color   | Fabric | Name/SKU                 | Yardage    | Color   | Fabric   | Name/SKU  | Yardage  |
|---|--------|--------------------------|------------|---|----------|---|----------|
|    | A      | AWN-18275-4<br>BLUE      | 1/3 yard   |    | G        | AWN-18272-5<br>YELLOW                               | 1/4 yard |
|    | B      | ETJ-9864-187<br>PLATINUM | 1 yard     |    | H        | AWN-18273-2<br>BLACK                                | 1/4 yard |
|    | C      | AWN-18275-2<br>BLACK     | 1/4 yard   |    | I        | AWN-18274-3<br>RED                                  | 1/4 yard |
|   | D      | AWN-18274-9<br>NAVY      | 1/3 yard   |   | J        | K001-458<br>STORM                                   | 1/4 yard |
|  | E      | AWN-18272-12<br>GREY     | 1-5/8 yard |  | Binding* | K001-458<br>STORM<br><i>*Also used for Fabric J</i> | 1/2 yard |
|  | F      | AWN-18273-1<br>WHITE     | 1/4 yard   | You will also need:<br>4 yards for backing  |          |   |          |

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### Notes Before You Begin

- Read through all of the instructions before beginning.
- All of the seam allowances are 1/4" unless otherwise noted.
- Press seam allowances open unless otherwise noted.
- Width of fabric (WOF) is equal to at least 42" wide.
- Right sides together has been abbreviated to RST.
- Remember to measure twice and cut once!

## Cutting Instructions

### **From Fabric A, cut:**

two 5-1/2" x WOF strips. Subcut:  
eight 5-1/2" squares

### **From Fabric B, cut:**

three 10-1/2" x WOF strips. Subcut:  
ten 10-1/2" squares

### **From Fabric C, cut:**

one 5-1/2" x WOF strip. Subcut:  
four 5-1/2" squares

### **From Fabric D, cut:**

two 5-1/2" x WOF strips. Subcut:  
eight 5-1/2" squares

### **From Fabric E, cut:**

five 4-1/2" x WOF strips. Sew together, end-to-end, then trim:  
two 4-1/2" x 50-1/2" side outer borders  
two 4-1/2" x 42-1/2" top/bottom outer borders  
From the remaining yardage, cut:  
two 5-1/2" squares

### **From Fabric F, cut:**

one 5-1/2" x WOF strip. Subcut:  
four 5-1/2" squares

### **From Fabric G, cut:**

one 5-1/2" x WOF strip. Subcut:  
six 5-1/2" squares

### **From Fabric H, cut:**

one 5-1/2" x WOF strip. Subcut:  
six 5-1/2" squares

### **From Fabric I, cut:**

one 5-1/2" x WOF strip. Subcut:  
two 5-1/2" squares

### **From Fabric J, cut:**

five 1-1/2" x WOF strips. Sew together, end-to-end, then trim:  
two 1-1/2" x 42-1/2" top/bottom inner borders  
two 1-1/2" x 50-1/2" side inner borders

### **From the Binding Fabric, cut:**

six 2-1/2" x WOF strips

## Assemble the Blocks



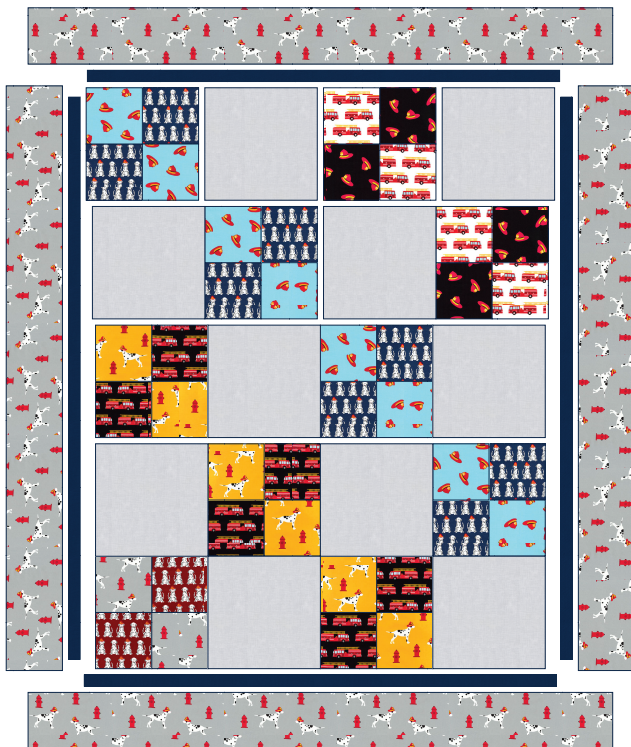
**Step 1:** Arrange two Fabric A squares and two Fabric D squares into two rows of two, forming a four-patch. Note the fabric placement and block orientation in the Quilt Assembly Diagram.

**Step 2:** Sew the squares together to form rows. Press the seams to the left in the top row and to the right in the bottom row.

**Step 3:** Sew the rows together to form the block. Press the row seams open. The resulting block will measure 10-1/2" square.

**Step 4:** Repeat to make:  
four blocks with Fabrics A and D  
two blocks with Fabrics F and C  
three blocks with Fabrics G and H  
one block with Fabrics E and I  
for a total of ten pieced blocks.

## Assemble the Quilt



*Quilt Assembly Diagram*

**Step 5:** Arrange the blocks and Fabric B squares into five rows of four blocks. Note the fabric placement and block orientation in the Quilt Assembly Diagram.

**Step 6:** Sew the blocks together to form rows. Press the rows to the left in the odd numbered rows and to the right in the even numbered rows.

**Step 7:** Sew the rows together to form the quilt center. Press the row seams open.

**Step 8:** Sew the side inner borders to the sides of the quilt center. Press toward the borders. Sew the top and bottom inner borders to the quilt center. Press toward the borders.

**Step 9:** Sew the side outer borders to the sides of the quilt center. Press toward the borders. Sew the top and bottom outer borders to the quilt center. Press toward the borders.

Your quilt top is complete. Baste, quilt, bind and enjoy!

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